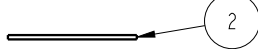
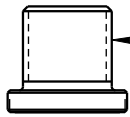


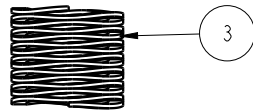
1 TIGHTEN TO
7 Nm / 5 FT-LB
TORQUE.



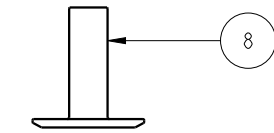
2



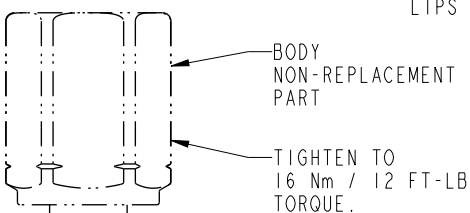
7 APPLY ANTI-SEIZE
TO THREADS



3



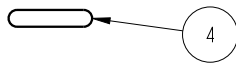
8



TIGHTEN TO
16 Nm / 12 FT-LB
TORQUE.



5



4

INSTALL
NOSE O-RING
BEFORE SPACER



6



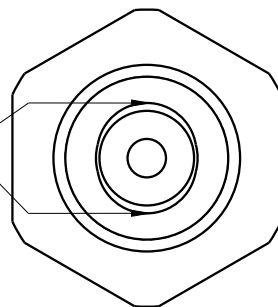
NOTES:
1. APPLY LUBRICANT TO ALL SEALS
PRIOR TO INSTALLATION.
2. DO NOT USE SILICONE TYPE LUBRICANTS.

SPACER/NOSE O-RING REPLACEMENT

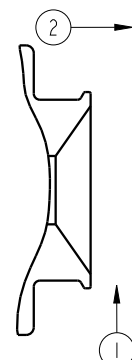
STEP 2

STEP 3: REMOVAL

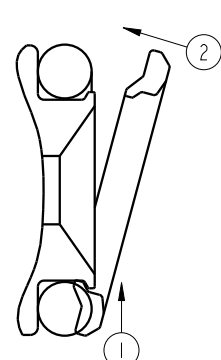
STEP 5: INSTALLATION



ELLIPTICAL
LIPS



1



1

1. REMOVE NOSE O-RING.
2. LOCATE ELLIPTICAL SHAPED LIPS ON NOSE. USE A LOUPE OR MAGNIFYING GLASS IF NECESSARY, SEE STEP 2 DIAGRAM ABOVE.
3. REMOVE SPACER BY FIRST SHIFTING THE SPACER IN THE DIRECTION OF ARROW 1 IN THE STEP 3 DIAGRAM, THEN ROTATE IT OFF THE OPPOSITE LIP IN THE DIRECTION OF ARROW 2 IN THE STEP 3 DIAGRAM.
4. REPLACE THE O-RING.
5. HOOK THE SPACER ID OVER ONE LIP PUSHING IN THE DIRECTION OF ARROW 1 IN THE STEP 5 DIAGRAM, THEN TIP THE SPACER OVER THE OPPOSITE LIP ONTO THE BODY IN THE DIRECTION OF ARROW 2 IN THE STEP 5 DIAGRAM, COMpressing THE O-RING.

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	SPRING KIT
1	1	21420030	NUT, HEX JAM, 3/8-24		
2	1	23050059	SNAP RING, INTERNAL		X
3	1	23370101	SPRING, WAVE, .465 x .018, 17-7		X
4	1	39000077	O-RING, (-009)	X	
5	1	43000031	SEAL, ELASTOMERIC, G1/8	X	
6	1	87044317	SPACER, IP-SEQ, G1/8	X	
7	1	87044320	ADJUSTER, SPRING, IP-SEQ, 1500PSI, BLUE		
8	1	87044330	GUIDE, SPRING, IP-SEQ, SAE4/G1/8, HP		X
N/A	N/A	60701612	KIT, SEAL, ASSY, IP-SEQ, G1/8	NOTED	N/A
N/A	N/A	61704303	KIT, SPRING, IP-SEQ, SAE 1500PSI/G1/8 100BAR	N/A	NOTED

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
47-0443-31
L4-7044-31

PARTS LIST, ASSY, IP-SEQ, G1/8, 15.16, 100BAR

SIZE A MPL7041

REV B

SHEET 1 OF 1

FORM FEG035_PL_ASIZE, REV. B